

SHRINK TAPE I

PVF Oriented Tape

DESCRIPTION:

SHRINK TAPE I is an oriented PVF tape (with release properties) designed to shrink during the cure cycle and apply pressure to the composite lay-up or adhesive bond.

APPLICATION:

SHRINK TAPE I is normally wrapped over the laminate on the mold with pressure sensitive tape put in place to prevent movement during cure. The assembly is then exposed to heat and the **SHRINK TAPE I** begins applying pressure (onset of shrink) at 250°F (125°C) with maximum shrinkage at 400°F (205°C).

PHYSICAL PROPERTIES:

Roll width:	1.25" and 2.50"	3.17 cm & 6.33 cm
Roll length:	100 yards.	91.4 m
Shrinkage	% 8 maximum	
Onset of shrink:	250°F	125°C
Maximum use temperature:	400°F	205°C

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