

PRECISION FABRICS GROUP

POLYESTER PEEL / RELEASE PLY

Code: **60002** Style: **56030**

Code 60002 is similar to 60001 except it contains black identification stripes for easy visibility. Code 60002 is designed for vacuum bag lay-up composites and metal-to-metal bonding structures. Code 60002, 100% polyester fiber melts at approximately 480°F (249°C) and is resistant to phenolic resin system degradation. The fabric leaves a medium surface impression for priming and secondary bonding. It is available in precision slit widths of 58 inches or less.

Code 60002 Peel Ply is available in:

- FIN 060 – NAT** Scoured and Heat-Set finish
- FIN 062 – IO** International Orange for easy identification
- FIN 065 – VLP** Very Low Porosity finish

Code 60002 Release Ply is available in:

- FIN 061 – SRB** Super Release Blue *An inert, heat stabilized, cross-linked polymer finish*

		US	Metric	
ROLL WIDTH				
ASTM-D-3774		60 in	152.4 cm	(min)
ROLL LENGTH				
		300 yd	274.3 m	(max)
WEIGHT				
ASTM-D-3776		2.5 oz/yd ² (min)	84.8 g/m ²	(min)
FINISHED COUNT				
ASTM-D-3775	WARP	70 ends/in	27.6 ends/cm	(min)
	FILL	50 picks/in	19.7 picks/cm	(min)
TENSILE STRENGTH				
ASTM-D-5034	WARP	155 lb/in	689.8 Newtons	(min)
(Grab)	FILL	120 lb/in	534.0 Newtons	(min)
THICKNESS				
ASTM-D-1777		0.005 – 0.006 in	0.127 – 0.152 mm	
pH				
AATCC-81		4.5 – 7.0		
EXTRACTABLE MATERIALS				
ASTM-D-2257		0.5 %		(max)
(Petroleum Ether)				

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