

# Material Safety Data Sheet



Revision Number: 004.1

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## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product name:** FREKOTE 815-NC PT CN  
**Product type:** Mold Release

**IDH number:** 475595  
**Item number:** 83480  
**Region:** United States

**Company address:**  
Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067

**Contact information:**  
Telephone: 860.571.5100  
MEDICAL EMERGENCY Phone: Poison Control Center  
1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC  
1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: www.henkelna.com

Contains one or more components for which a Toxic Substances Control Act (TSCA) Low Volume Exemption (LVE) applies. See Section 15.

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

<b>Physical state:</b>	Liquid	<b>HEALTH:</b>	*1
<b>Color:</b>	Colorless	<b>FLAMMABILITY:</b>	2
<b>Odor:</b>	Mild, Solvent	<b>PHYSICAL HAZARD:</b>	0
		<b>Personal Protection:</b>	See MSDS Section 8

**WARNING:** FLAMMABLE LIQUID AND VAPOR.  
MAY CAUSE CENTRAL NERVOUS SYSTEM EFFECTS.  
ASPIRATION HAZARD IF SWALLOWED.  
CAN ENTER LUNGS AND CAUSE DAMAGE.  
MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects

**Inhalation:** Vapors and mists will irritate nose and throat and possibly eyes. High vapor concentrations (greater than approximately 1000 ppm) may cause headaches, dizziness, anesthesia, drowsiness, unconsciousness, and other central nervous system effects, including death.

**Skin contact:** Solvent action can dry and defat the skin, causing the skin to crack, leading to dermatitis.

**Eye contact:** Vapors may irritate eyes. Contact with eyes will cause irritation.

**Ingestion:** Aspiration may occur during swallowing or vomiting, resulting in lung damage. Central nervous system depression, including dizziness, drowsiness, fatigue, nausea, headache, unconsciousness.

**Existing conditions aggravated by exposure:** Eye disorders. Asthma. Other respiratory disorders (bronchitis, emphysema, bronchial hyperreactivity). Eczema. Dermatitis. Other pre-existing skin conditions. Liver disorders. Kidney disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Naphtha (petroleum), hydrotreated heavy, <0.1% Benzene	64742-48-9	60 - 100
Distillates (petroleum), hydrotreated light	64742-47-8	10 - 30
Solvent naphtha (petroleum), light aliphatic	Proprietary	1 - 5
Ligroine, <0.1% Benzene	8032-32-4	1 - 5
Proprietary resin compound	Proprietary	1 - 5

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. If skin irritation persists, call a physician.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Check for and remove any contact lenses. Get medical attention.
<b>Ingestion:</b>	Keep individual calm. Do not induce vomiting: contains petroleum distillates and/or aromatic solvents. If vomiting occurs, prevent aspiration by keeping the patient's head below the knees. Get immediate medical attention.
<b>Notes to physician:</b>	This material is an aspiration hazard. Potential danger from aspiration must be weighed against possible oral toxicity when deciding whether to induce vomiting.

### 5. FIRE FIGHTING MEASURES

<b>Flash point:</b>	40 °C (104°F) Tagliabue closed cup
<b>Autoignition temperature:</b>	Not available
<b>Flammable/Explosive limits - lower:</b>	Not available
<b>Flammable/Explosive limits - upper:</b>	Not available
<b>Extinguishing media:</b>	Carbon dioxide. Dry powder. Alcohol-resistant foam. Water spray or fog. Do not use high volume water jet.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Keep personnel upwind of fire. Water may be unsuitable as an extinguishing media, but may be helpful in keeping adjacent containers cool.
<b>Unusual fire or explosion hazards:</b>	Vapors may form explosive mixtures with air. Do not handle or store near an open flame, heat or other sources of ignition. Hydrocarbon solvents are basically non-conductors of electricity and can become electrostatically charged during mixing, filtering or pumping at high flow rates. If this charge reaches a significantly high level, sparks can form that may ignite vapors of flammable liquids. Vapors may travel considerable distance to source of ignition and flash back.
<b>Hazardous combustion products:</b>	Oxides of nitrogen. Oxides of carbon. Amines. Irritating organic vapours. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

**Environmental precautions:** Do not allow product to enter sewer or waterways. Advise authorities if product has entered or may enter sewers, water sources or extensive land areas. Prevent further leakage or spillage if safe to do so. This product is insoluble in water and will float on surface.

**Clean-up methods:** Remove all sources of ignition. Ventilate area. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed metal container until ready for disposal. Keep upwind of the spilled material and isolate exposure. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Caution: release of nitrous fumes (poisoning) and carbon dioxide (suffocating).

## 7. HANDLING AND STORAGE

**Handling:** During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Make sure containers are properly grounded before use or transfer of material. Avoid contact with eyes, skin and clothing. Do not breathe gas/fumes/vapor/spray. Do not taste or swallow. Wash thoroughly after handling. For operations where eye or face contact could occur, provide safety shower and eyewash fountain.

**Storage:** For safe storage, store at or below 48.8 °C (119.8 °F) Store away from heat, sparks, flames, or other sources of ignition. Keep container closed.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Naphtha (petroleum), hydrotreated heavy, <0.1% Benzene	None	None	None	196 ppm TWA
Distillates (petroleum), hydrotreated light	None	None	None	None
Solvent naphtha (petroleum), light aliphatic	None	None	None	None
Ligroine, <0.1% Benzene	None	None	None	None
Proprietary resin compound	None	None	None	None

**Engineering controls:** Use explosion-proof mechanical ventilation and local exhaust to control contaminants to within their occupational exposure limits during the use of this product.

**Respiratory protection:** Use a NIOSH approved supplied air respirator with an organic cartridge if the potential to exceed established exposure limits exists.

**Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

**Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical state:** Liquid  
**Color:** Colorless

<b>Odor:</b>	Mild, Solvent
<b>Odor threshold:</b>	Not available
<b>pH:</b>	Not available
<b>Vapor pressure:</b>	Not available
<b>Boiling point/range:</b>	> 121 °C (> 249.8 °F)
<b>Melting point/ range:</b>	Not available
<b>Specific gravity:</b>	0.75
<b>Vapor density:</b>	Heavier than air.
<b>Flash point:</b>	40 °C (104°F) Tagliabue closed cup
<b>Flammable/Explosive limits - lower:</b>	Not available
<b>Flammable/Explosive limits - upper:</b>	Not available
<b>Autoignition temperature:</b>	Not available
<b>Evaporation rate:</b>	Slower than ether.
<b>Solubility in water:</b>	Slightly soluble
<b>Partition coefficient (n-octanol/water):</b>	Not available
<b>VOC content:</b>	99 %; 743 g/l

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use. Risk of ignition.
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Hydrocarbons. Traces of Ammonia.
<b>Incompatible materials:</b>	Strong oxidizing agents. Acids. Alkalis. Humid air. Water.
<b>Conditions to avoid:</b>	Avoid static discharge. Vapors may form explosive mixtures with air. Spray mist may be flammable at temperatures below the flash point. Keep away from open flames, hot surfaces and sources of ignition. Exposure to air or moisture over prolonged periods. Fire or intense heat may cause violent rupture of packages.

## 11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Naphtha (petroleum), hydrotreated heavy, <0.1% Benzene	No	No	No
Distillates (petroleum), hydrotreated light	No	No	No
Solvent naphtha (petroleum), light aliphatic	No	No	No
Ligroine, <0.1% Benzene	No	No	No
Proprietary resin compound	No	No	No

Hazardous components	Health Effects/Target Organs
Naphtha (petroleum), hydrotreated heavy, <0.1% Benzene	Irritant
Distillates (petroleum), hydrotreated light	Irritant, Lung
Solvent naphtha (petroleum), light aliphatic	Irritant
Ligroine, <0.1% Benzene	Central nervous system, Irritant
Proprietary resin compound	No Data

## 12. ECOLOGICAL INFORMATION

<b>Ecological information:</b>	Not available
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## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.  
**Hazardous waste number:** D001: Ignitable.

## 14. TRANSPORT INFORMATION

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Resin solution  
**Hazard class or division:** 3  
**Identification number:** UN 1866  
**Packing group:** III

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Resin solution  
**Hazard class or division:** 3  
**Identification number:** UN 1866  
**Packing group:** III

### Water Transportation (IMO/IMDG)

**Proper shipping name:** RESIN SOLUTION  
**Hazard class or division:** 3  
**Identification number:** UN 1866  
**Packing group:** III

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components of this product are listed on the U.S. Toxic Substances Control Act (TSCA) inventory or are exempt from listing because a Low Volume Exemption (LVE) has been granted in accordance with 40 CFR 723.50.

**TSCA 12(b) Export Notification:** None above reporting de minimus

**CERCLA/SARA Section 302 EHS:** None above reporting de minimus  
**CERCLA/SARA Section 311/312:** Immediate Health, Fire  
**CERCLA/SARA 313:** None above reporting de minimus

**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

**CEPA DSL/NDL Status:** One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

**WHMIS hazard class:** B.2, D.2.B

## 16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: 1, 3

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