

Advanced Materials**Epocast[®] 1626-A/B****EPOXY SYNTACTIC**

- Toughened Foam
- Impact Resistant
- Vibration Resistant

DESCRIPTION :

Epocast[®] 1626-A/B epoxy syntactic is a two-part compound designed for core filling, edge sealing, and bushing and fastener potting of honeycomb structures. The easy-to-handle viscous paste has low flow characteristics. Epocast[®] 1626-A/B epoxy syntactic is a toughened system which resists cracking and is especially well suited for applications that may involve exposure to high vibration and wide temperature cycling. Epocast[®] 1626-A/B epoxy syntactic has good retention of strength after environmental aging and is qualified to BMS 5-28, Type 26.

TYPICAL PROPERTIES AS RECEIVED :

<u>Property</u>	<u>1626-A Resin</u>	<u>1626-B Hardener</u>	<u>1626-A/B System</u>	<u>Test Method</u>
Color	Brown	Off-white	Brown	Visual
Density, g/cc	0.50	1.10	0.65	ASTM-D-1622
Viscosity, cP, non-flow at 77°F (25°C)	Paste	Paste	Paste	ASTM-D-2196
Gel time, 50 gms at 77°F (25°C), minutes	--	--	60	ASTM-D-2471
Shelf life at 77°F (25°C), unopened, months	6	6	--	--

MIX RATIO :

To 100 parts by weight of Epocast[®] 1626-A resin, add 29 parts by weight of Epocast[®] 1626-B hardener. Mix both components thoroughly for several minutes to assure complete blending.

CURE SCHEDULE :

7 days at 77°F (25°C) or 24 hours at 77°F (25°C), plus 2 hours at 160°F (71°C).

TYPICAL CURED PROPERTIES (Not for specification purposes)

<u>Test</u>	<u>Result</u>	<u>Test Method</u>
Tensile lap shear 77°F (25°C), AL/AL, psi (MPa)	700 (4.8)	ASTM-D-1002
T-peel, AL/AL, pli (N/mm)	16 (2.8)	ASTM-D-1876
Izod impact, notched, ft.-lb./in. (J/m)	0.52 (27.7)	ASTM-D-256
Durometer hardness, Shore D	48	ASTM-D-2240
Tensile strength, psi (MPa)	600 (4.1)	ASTM-D-638
Elongation, %	25	ASTM-D-638

STORAGE/ Syntactic epoxy resins and hardeners should be stored in a dry place in their original, sealed

SHELF LIFE : containers at temperatures from 60-90°F (16-32°C). Material temperatures should be above 65°F (18°C) when mixing. After use, tightly reseal containers. Frozen materials should be stored at 0°F (-18°C) or colder and allowed to thaw at room temperature before use.

Under these conditions, syntactic epoxy resins and hardeners will remain useable for 6 months from date of shipping from Huntsman.

CAUTION :

Huntsman Advanced Materials Americas Inc. maintains up-to-date Material Safety Data Sheets (MSDS) on all of its products. These sheets contain pertinent information that you may need to protect your employees and customers against any known health or safety hazards associated with our products. Users should review the latest MSDS to determine possible health hazards and appropriate precautions to implement prior to using this material. Copies of the latest MSDS may be requested by calling our customer service group at 800-367-8793 or emailing your request to adhesives_group@huntsman.com.

FIRST AID !

Eyes and skin: Flush eyes with water for 15 minutes. Contact a physician if irritation persists. Wash skin thoroughly with soap and water. Remove and wash contaminated clothing before reuse.

Inhalation: Remove subject to fresh air.

Swallowing: Dilute by giving water to drink and contact a physician promptly. Never give anything to drink to an unconscious person.

KEEP OUT OF REACH OF CHILDREN**FOR PROFESSIONAL AND INDUSTRIAL USE ONLY**

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