

# MATERIAL SAFETY DATA SHEET



## VAC-PAK<sup>®</sup> HS 6262

### 1. PRODUCT AND COMPANY NAME

**PRODUCT NAME:** VAC-PAK<sup>®</sup> HS 6262

**DESCRIPTION:** Co-Extruded High Temperature Nylon 66 Film

**MANUFACTURER:** Richmond Aircraft Products  
12801 Ann Street  
Santa Fe Springs, CA 90670

**FOR MORE INFORMATION CALL:** 562-777-9987  
**IN CASE OF EMERGENCY CALL:** 562-777-9987

### 2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Ingredient Name</u>	<u>CAS #</u>	<u>% of Ingredient</u>
Nylon 6	(CAS 25038-54-4)	30-40%
Nylon 66	(CAS 32131-17-2)	30-40%
Proprietary Resin	(CAS Trade Secret)	25-35%
Colorants	(CAS Not Available)	0-1%
Caprolactam	(CAS 105-60-2)	0-1%

Trace impurities and additional material names not listed above may also appear in Section 15 towards the end of the MSDS. These materials may be listed for local "Right-To-Know" compliance and for other reasons.

# MATERIAL SAFETY DATA SHEET



---

## 3. HAZARD IDENTIFICATION

---

### POTENTIAL HEALTH HAZARDS

<b>Route of Entry:</b>	N/A
<b>Target Organs:</b>	N/A
<b>Inhalation:</b>	Not a route of exposure under normal usage. Elevated processing temperatures may release irritating vapors.
<b>Skin Contact:</b>	Not considered hazardous.
<b>Eye Contact:</b>	Not considered hazardous. It may cause mechanical irritation if film comes into contact with the eye.
<b>Ingestion:</b>	Not a route of exposure. Not considered hazardous.

---

## 4. FIRST AID MEASURES

---

<b>Inhalation:</b>	None needed under normal usage. If exposed to vapors at elevated processing temperatures, remove to fresh air.
<b>Skin Contact:</b>	None needed
<b>Eye Contact:</b>	None needed under normal usage. If material comes into contact with the eye, flush eyes with water while holding eyelids apart to ensure complete irrigation.
<b>Ingestion:</b>	None needed.

---

## 5. FIRE FIGHTING MEASURES

---

### FLAMMABLE PROPERTIES

<b>Flash Point (Method Used):</b>	N/A
<b>LEL:</b>	N/A
<b>UEL:</b>	N/A
<b>Extinguishing Method:</b>	Carbon dioxide, dry chemical, foam, water or other agents as appropriate for materials in surrounding fire
<b>Special Fire Fighting Procedures:</b>	Wear NIOSH/MSHA approved positive pressure self-contained breathing apparatus and full protective clothing.
<b>Unusual Fire and Explosion Hazards:</b>	Molten film at higher temperatures can ignite and will burn.

# MATERIAL SAFETY DATA SHEET



## 6. ACCIDENTAL RELEASE MEASURES

(Always wear recommended personal protective equipment.) Collect and place in a solid waste container.

## 7. HANDLING AND STORAGE

**Handling Precautions:** Use normal personal hygiene and good housekeeping

**Storage Requirements:** Store in a cool, dry area, away from direct heat or sunlight

## 8. EXPOSURE CONTROL/PERSONAL PROTECTION

**Engineering Controls:** Use general room ventilation plus local exhaust at points of fume generation to maintain exposure below the PEL/TLV exposure limits.

**Protective Equipment:** Use heat resistant gloves if handling melted material. As a general practice in manufacturing areas, safety glasses that conform to ANSI Z87.1 should be worn. A NIOSH/MSHA approved respirator should be worn in areas where the PEL/TLV is exceeded.

### Exposure Guideline/Other:

Ingredient Name	ACGIH TWA	Form of Exposure	Concentration , Density
Caprolactam (vapor)		Inhalable fraction and vapor	5 mg/m <sup>3</sup>
	NIOSH REL	Vapor	0.22 ppm, 1 mg/m <sup>3</sup>
	NIOSH REL	Dust	1 mg/m <sup>3</sup>
	NIOSH STEL	Vapor	0.66 ppm, 3 mg/m <sup>3</sup>
	NIOSH STEL	Dust	3 mg/m <sup>3</sup>
	US CA OEL TWA PEL	Vapor	5 ppm, 20 mg/m <sup>3</sup>
	US CA OEL TWA PEL	Dust	1 mg/m <sup>3</sup>
	US CA OEL STEL	Vapor	10 ppm, 40 mg/m <sup>3</sup>
	US CA OEL STEL	Dust	3 mg/m <sup>3</sup>
	OSHA Z1A TWA	Dust	1 mg/m <sup>3</sup>
	OSHA Z1A TWA	Vapor	5 ppm, 20 mg/m <sup>3</sup>
	OSHA Z1A STEL	Vapor	10 ppm, 40 mg/m <sup>3</sup>
	OSHA Z1A STEL	Dust	3 mg/m <sup>3</sup>

# MATERIAL SAFETY DATA SHEET



---

## 9. PHYSICAL AND CHEMICAL PROPERTIES

---

<b>Appearance:</b>	Clear or colored plastic film
<b>Physical Status:</b>	Solid
<b>Odor:</b>	No odor
<b>pH:</b>	N/A
<b>Vapor Pressure:</b>	N/A
<b>Vapor Density:</b>	N/A
<b>Boiling Point:</b>	N/A
<b>Freezing/Melting Point:</b>	>424F-433F (218C-223C)
<b>Solubility:</b>	Negligible
<b>Spec. Grav./Density:</b>	1.17-1.25

---

## 10. STABILITY AND REACTIVITY

---

<b>Stability:</b>	Normally Stable
<b>Conditions to avoid:</b>	Avoid exposure to open flame or temperatures exceeding recommended processing temperatures. The maximum temperature to which the film can be exposed will vary with exposure (dwell) time. RAP should be contacted if questions arise concerning specific processing conditions.
<b>Materials to avoid (Incompatibility):</b>	Strong oxidizers.
<b>Hazardous Decomposition Products:</b>	Thermal decomposition products may include caprolactam, ammonia, hydrogen cyanide, carbon monoxide, carbon dioxide and combustion by-products (oxidized and non-oxidized hydrocarbons).
<b>Hazardous Polymerization:</b>	Will not occur

---

## 11. TOXICOLOGICAL INFORMATION

---

<b>Immediate (Acute) Effects:</b>	Not determined
<b>Delayed (Sub-chronic and chronic) Effects:</b>	None known
<b>Other Data:</b>	None

# MATERIAL SAFETY DATA SHEET



---

## 12. ECOLOGICAL INFORMATION

---

Material is considered inert and not expected to be biodegradable or toxic

---

## 13. DISPOSAL CONSIDERATIONS

---

Dispose of in compliance with Federal, state and local government regulations. Usually is considered an inert packaging material that can be recycled or landfilled.

---

## 14. TRANSPORT INFORMATION

---

**US DOT Hazard Class:** Not regulated  
**US DOT ID Number:** Not applicable

For additional information on shipping regulations affecting this material, contact the information number found in Section 1.

---

## 15. REGULATORY INFORMATION

---

### Control Act (TSCA)

**TSCA INVENTORY STATUS:** All components are listed on the TSCA Inventory

**OTHER TSCA ISSUES:** None

### SARA TITLE III/CERCLA

"Reportable Quantities" (RQs) and/or "Threshold Planning Quantities" (TPQs) exist for the following ingredients.

<u>Ingredient Name</u>	<u>SARA/CERCLA RQ (lb)</u>	<u>SARA EHS TPO (lb)</u>
No ingredients listed in this section		

**Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (1-800-424-8802) and to your Local Emergency Planning Committee.**

**Section 311 Hazard Class:** None.

# MATERIAL SAFETY DATA SHEET



The following ingredients are SARA 313 "Toxic Chemicals". CAS numbers and weight percents are found in Section 2.

<u>Ingredient Name</u>	<u>Comment</u>
No ingredients listed in this section.	

## State Right-To-Know

In addition to the ingredients found in Section 2, the following are listed for state right-to-know purposes.

<u>Ingredient Name</u>	<u>Weight %</u>	<u>Comment</u>
No ingredients listed in this section.		

---

## 16. OTHER INFORMATION

---

Current Issue Date: 10/05/2010  
Previous Issue Date: 04/03/2010